
Historical Analysis of Dysprosium Ions in Molten Media

**Abdulkader M. Qahtan^{1,2, a}, Khasbi B. Kushkhov^{3, a},
Radina A. Mukozheva^{3, b}, Salma A. Kharaz^{1, b}**

Abstract

This study examines dysprosium ions in molten halide systems, analyzing their electrochemical behavior and coordination chemistry. Systematic investigation of chloride-fluoride melts yielded kinetic and thermodynamic data essential for optimizing electrosynthesis parameters. The successful co-electroreduction of dysprosium and boron enabled efficient production of borides and intermetallic compounds. Temperature and composition effects on ion interactions were characterized, advancing understanding of dysprosium electrochemistry in high-temperature media. Current challenges and future research directions are discussed.

Keywords: Dysprosium, Molten salts, Electroreduction, Alloy formation, Rare earth elements.

¹College of Education, Seiyun University, Seiyun, Hadhramout

²University of Saba Region, Yemen

³Kabardino-Balkarian State University, Nalchik, Russia

Introduction

Dysprosium is a member of the lanthanide series characterized by unique magnetic, optical, and electrochemical properties, establishing it as a critical material for various advanced applications. The element was discovered in 1886 by the French chemist Paul Émile Lecoq de Boisbaudran, who isolated dysprosium oxide from holmium oxide through a labor-intensive process involving multiple precipitations. The element's name, "dysprosium," is derived from the Greek term 'dysprosium,' meaning 'difficult to acquire' [61].

In molten media, particularly halide-based systems, dysprosium ions can profoundly influence the medium's properties, including conductivity, solubility, and reactivity. Molten halide media, such as NaCl, KCl, and LiCl, are noted for their high ionic conductivity, thermal stability, and capacity to dissolve various ions, rendering them ideal for high-temperature applications, including electrorefining, metal extraction, and nuclear fuel processing. The introduction of Dy^{3+} ions into these molten salts initiates interactions with halide ions (e.g., Cl^- or F^-), resulting in the formation of ion pairs and complexes that affect the system's physical and chemical characteristics [37].

The interactions of dysprosium ions in molten salts have been extensively investigated due to their applications in magnetism, nuclear reactors, and energy storage technologies [54]. The study of dysprosium's behavior in molten media has evolved in tandem with advancements in electrochemical techniques, transitioning from early investigations of electrochemical reduction in chloride melts to contemporary applications in renewable energy and recycling [70, 74].

This review aims to trace the historical development of our understanding of dysprosium ions in molten halide media, focusing on electrochemical behavior, thermodynamic properties, and the synthesis of alloys and intermetallic compounds, while also discussing future perspectives.

Historical Developments in the Field

Early Studies: Initially, research on dysprosium ions was limited, with the primary focus in chemistry being on studying the general properties of rare-earth elements. The exploration of molten salts began in the 19th century, driven by the rise of electrochemical studies and the increasing need for high-temperature industrial processes. The pioneering work of scientists like Michael Faraday established the basic principles of electrolysis and the behavior of ions in

molten states. However, the application of rare-earth elements such as dysprosium in molten salts did not gain significant attention until the mid-20th century.

In the 1950s and 1960s, researchers began to investigate the behavior of rare earth elements, including dysprosium, in molten salts. At that time, molten salts were mainly used in nuclear reactors and electrochemical processes, but there was little understanding of the specific behaviors of lanthanide ions like Dy^{3+} in these environments. One of the first major contributions came from Soviet scientists, who in the 1960s investigated the electrochemical reduction of Dy^{3+} ions in molten calcium chloride. They were able to determine the standard electrode potential of the Dy^{3+}/Dy couple and study the kinetics of the electrochemical process, laying the foundation for further investigations. Banks et al. (1961) analyzed the absorption spectra of lanthanides, including dysprosium, in fused LiCl-KCl eutectic melts, providing early insights into its ionic behavior [1].

Studies in the 1970s-1980s: Focus on Ionic Transport and Electrochemical Properties

In the 1970s and 1980s, researchers in various countries, including the United States, Japan, and European nations, continued to expand the understanding of dysprosium-containing molten halide systems; Research into molten salts containing rare earth ions such as dysprosium intensified. A key area of investigation was the transport properties of Dy^{3+} in molten halides. Researchers began to study the diffusion coefficients of Dy^{3+} ions and their interactions with other ions like alkali metals (Li^+ , Na^+) and alkaline earth metals (Ca^{2+} , Mg^{2+}). This research was pivotal in understanding how Dy^{3+} ions behaved in molten environments and how they affected the physical properties of the medium.

One major discovery was the formation of ion pairs and complexes, such as DyCl_3 , which significantly influenced the conductivity and ion transport properties of the molten medium. Studies during this period also revealed the impact of temperature and concentration on the stability of Dy^{3+} ions in these systems. Further studies explored the redox characteristics of dysprosium ions in various molten chloride systems. High-temperature electrochemical techniques were employed to determine the standard electrode potentials and reaction mechanisms of dysprosium ion reduction [5]. An investigation was carried out to evaluate the preparation of dysprosium metal by a reduction-distillation method. Lanthanum metal was used as the reductant [3].

Studies in the 1990s and 2000s: Computational Models and Advances. The advent of advanced computational methods, such as molecular dynamics simulations and Monte Carlo techniques, allowed scientists to model the behavior of Dy^{3+} ions in molten halogen environments with greater precision. These simulations provided insights into the ion dynamics

at the atomic level and helped in understanding the formation of ion clusters, complexes, and the overall structure of molten salts.

Recent Studies (2000s-Present): Modern research has focused on advanced materials, specifically the use of dysprosium-doped molten salts in renewable energy systems, nuclear reactors, the development of high-efficiency batteries, industrial applications, particularly in laser technology, magnetic materials, and electronic devices. Studies have also explored the electrochemical behavior and speciation of dysprosium ions in various molten salt media. In LiCl-KCl eutectic, the cathodic reduction of Dy^{3+} ions on molybdenum electrodes was investigated for high-purity metal production [47]. Similar research in KCl-NaCl-CsCl eutectic at 823 K revealed the formation of Dy_xNi_y intermetallic phases during co-reduction with nickel ions [62]. Spectroscopic and electrochemical analyses of Dy^{3+} in LiCl-KCl-CsCl eutectic showed a subtle decomposition to Dy(II) species and irreversible cathodic reduction at 623-973 K [55]. Dysprosium's unique properties make it valuable for various applications, including phosphors, glasses, and quantum dots, contributing to advancements in electroluminescent diodes, solar cells, and optoelectronic devices [68]. These studies highlight the importance of dysprosium in modern technologies and the ongoing research to understand its behavior in molten salt systems. New discoveries in nanomaterials and composite materials have led to further exploration of Dy^{3+} ions in molten media, enhancing their potential in technological innovations.

Characterization Techniques: Moreover, advances in experimental techniques such as X-ray diffraction (XRD), neutron scattering, and spectroscopy have helped characterize the structural aspects of molten salts containing rare earth ions. These studies enabled a deeper understanding of how Dy^{3+} ions interact with the solvent ions and how these interactions change with temperature and pressure. [28, 30].

Key Research Findings

1. Electrochemical reduction mechanisms and alloy formation

The electrochemical reduction of dysprosium (III) to dysprosium (0) has been studied on various electrodes, including W, Cu, Mo, Fe, Ni, Zn, Al, and Ag in different molten salt electrolytes [44, 31, 47, and 50]. The reduction process is typically a single-step mechanism involving the transfer of three electrons, leading to the formation of dysprosium metal or compounds at the electrode surface. The specific compounds formed- such as Cu-Dy, Dy-Ni, Dy-Al, Dy-Ag, Dy-Fe, and Dy-Zn intermetallic compounds- depend on the electrode material and the presence of other elements in the electrolyte. These studies provide valuable insights into the electrochemical behavior of dysprosium and the potential for its extraction and purification

from molten salt electrolytes. The electrochemical behavior of dysprosium ions in different halide species has been extensively studied. Dysprosium ions tend to form stable complexes with halogen ions in molten media. These complexes affect the solubility and stability of Dy^{3+} in the molten environment, influencing the system's thermodynamic properties. The interaction between Dy^{3+} and halide ions is crucial in understanding the structural and dynamic behavior of molten salt systems. Understanding the reduction mechanisms of dysprosium ions is crucial for developing efficient electrochemical extraction processes. [36] examined the electrochemical reduction of Dy^{3+} in molten NaCl-KCl at 973 K, revealing that dysprosium undergoes a stepwise reduction to metallic Dy, depending on electrode material interactions [36]. [48] Found that the reduction of Dy (III) ions in a LiF-DyF₃ molten salt system is a quasi-reversible diffusion-controlled process. [62] Further explored this, showing that the electroreduction of Dy^{3+} ions in a KCl-NaCl-CsCl eutectic melt is reversible and proceeds in a single three-electron stage. [55] Studied the speciation and behavior of dysprosium (III) chloride in a LiCl-KCl-CsCl eutectic, finding that the cathodic reduction of Dy (III) ions is irreversible in dilute solutions. [46] Investigated the cathodic reduction of Dy^{3+} ions in a fused LiCl-KCl eutectic, finding that the reaction is irreversible and controlled by the charge transfer rate. In recent studies, researchers have investigated the co-electroreduction of dysprosium with nickel and other transition metals to form intermetallic compounds. Electrochemical studies in molten KCl-NaCl-CsCl eutectic have demonstrated that Dy-Ni alloy formation occurs via simultaneous reduction of Dy^{3+} and Ni^{2+} , offering new methods for synthesizing functional materials [64]. A range of studies has investigated the diffusion coefficients and transport properties of dysprosium species in various molten salt media. [55] Determined the diffusion coefficients of $[\text{DyCl}_6]^{3-}$ complex ions in a LiCl-KCl-CsCl eutectic, while [31] calculated the diffusion coefficients of GdCl_6^{3-} and DyCl_6^{3-} ions in an Equimolar NaCl-KCl melt. [53] focused on the electrochemical behavior of dysprosium complexes $[\text{Dy}^{\text{III}}(\text{NTf}_2)_5]^{2-}$ in a potassium bis (trifluoromethylsulfonyl) amide $\text{K}[\text{NTf}_2]$ melt, measuring its diffusion coefficient and activation energy. [63] Used ab initio Molecular Dynamics to explore the transport properties of various molten salt systems, including KCl, LiCl and NaCl, providing a broader context for understanding the transport properties of dysprosium species. Electrochemical properties of dysprosium were studied in the eutectic LiCl-KCl using different substrates: (i) was an inert working electrode and (ii) Al a more noble metal than Dy, with possibility of alloy formation. Different behaviors were found for the two electrodes [21]. As for the electrochemical formation of Dy-Ni alloy films in a molten LiCl-KCl-DyCl₃ system at 700 K, the growth of DyNi₂ film and behavior of anodic dissolution of Dy from the formed DyNi₂ film were investigated [73]. The cyclic voltammetry, electrode potential-time

curve after potentiostatic electrolysis, potential-step method and X-ray diffraction were used to study the electrochemical Behavior of Dy^{3+} in equimolar NaCl-KCl mixture on Ni electrode. The DyNi_5 forms at first, and then the intermetallic compounds of Dy-Ni containing more Dy form in sequence. The metallic Dy deposits at last. The Dy-Ni alloy was prepared by consumable cathode in molten chlorides. The Dy-Ni alloy containing over 85 wt. % Dy was obtained. The composition of alloy was DyNi_5 and Dy. The current efficiency and the recovery of Dy were near 80% [8].

The electrochemical formation of Dy-Fe alloy films was investigated in a molten LiCl-KCl-DyCl₃ (0.50 mol %) system at 773 K. The deposition potential of Dy metal was 0.47 V (vs. Li/Li) at a Mo electrode. Repetition of the potential sweep treatment at a fresh Fe electrode was effective in increasing the rate of formation of Dy-Fe alloys. Using an Fe electrode activated by repetition of the potential sweep treatment, a DyFe_2 film was formed by potentiostatic electrolysis at 0.55 V [9]. However, the alloy film was thin and non-adhesive. An adhesive DyFe_2 film was formed at the activated Fe electrode by potentiostatic anodic electrolysis at 0.55 V after cathodically electrodepositing Dy metal at 0.40 V. By using a similar procedure, $\text{Dy}_6\text{Fe}_{23}$ was formed at 0.68 V. The equilibrium potential for $(2/11) \text{Dy}_6\text{Fe}_{23} / \text{Dy (III)} / 3e^- // (23/11) \text{DyFe}_2$ was estimated as 0.62 V [13]. Electrochemical implantation was performed at Ni electrodes to form DyNi_2 films at 0.55 V (vs. Li/Li), 0.62 V, and 0.70 V for 0.5–5.0 h in a molten LiCl-KCl-DyCl₃ (0.50 mol %) system at 700 K. It was found that the DyNi_2 films grew linearly with time, with a coulombic efficiency of about 100%. The obtained growth rates were higher at more negative potentials, i.e., 0.47 mm/min at 0.55 V, 0.32 mm/min at 0.62 V, and 0.14 mm/min at 0.70 V. On the analogy of the metal oxide growth, the observed rapid and linear growth of DyNi_2 films may be explained by the existence of the outer and inner DyNi_2 layers [14]. The electrochemical behavior of dysprosium (III) was investigated in the LiF-CaF₂ eutectic mixture on molybdenum, nickel and copper electrodes in the 840-930 °C temperature range using cyclic voltammetry, square wave voltammetry, and chronopotentiometry. On Mo electrode, the study showed that Dy^{3+} ions were reduced to Dy metal in a one-step diffusion-controlled process exchanging three electrons: $\text{Dy}^{3+} + 3e^- \rightarrow \text{Dy}$ the diffusion coefficients verify the Arrhenius law, allowing the activation energy to be calculated. The study of the electrochemical reduction of Dy^{3+} ions on reactive electrodes (Ni, Cu) first by cyclic voltammetry showed that the reduction potential of Dy^{3+}/Dy on reactive electrodes was observed at more positive values than those on an inert electrode. Then open-circuit chronopotentiometry put into evidence the formation of intermetallic compounds at more anodic potentials than pure dysprosium. Preparation of alloy layers was finally carried out by potentiostatic electrolysis at underpotentials compared to the

pure metal deposition. SEM observations of the layers allowed the most stable compounds prepared by this method to be identified [72]. [35, 42] identified optimal conditions for the synthesis of ultra-disperse powders of dysprosium borides and dysprosium silicides in a KCl-NaCl melt.[44] furthered this work by studying the electrolytic extraction of dysprosium and the formation of various (Cu-Dy) intermetallic compounds in a eutectic LiCl-KCl melt. [52] Discussed the electrosynthesis of double and triple compounds based on rare-earth metals. [51] Focused on the electrochemical recovery of dysprosium from a LiCl-KCl melt, with a particular emphasis on the formation of (Pb-Dy) intermetallic compounds. Finally, [38] investigated the electrochemical behavior of Dy^{3+} and the selective formation of Dy-Ni intermetallic compounds in the same LiCl-KCl eutectic melts. These studies collectively contribute to our understanding of the electrochemical synthesis of dysprosium borides and intermetallic compounds. As to the electrochemical formation of Dy-Ni alloy films in a molten LiCl-KCl- DyCl_3 system at 700 K, the growth of DyNi_2 film and behavior of anodic dissolution of Dy from the formed DyNi_2 film were investigated [73]. These studies collectively provide a comprehensive understanding of the electrochemical behavior of dysprosium ions in different halide species.

2. Thermodynamic characterization of dysprosium ions in molten salts

A detailed understanding of thermodynamic properties is necessary to optimize extraction, refining techniques, and the behavior of dysprosium ions in high-temperature environments. [58] Conducted thermodynamic assessments of DyCl_3 in molten NaCl-2CsCl eutectic within the temperature range of 843–973 K, analyzing the diffusion coefficients and reaction kinetics on inert molybdenum and active gallium electrodes [58].

Moreover, research into the solubility and stability of dysprosium chloride complexes in different molten salts has provided valuable data for industrial applications. Studies on the formation of dysprosium oxychlorides have been instrumental in refining processes involving high-purity rare-earth extractions [43]. A range of studies has explored the thermodynamic properties of dysprosium in molten salt media. [47] Investigated the behavior of dysprosium in a fused LiCl-KCl eutectic, determining the apparent standard potential and Gibbs energy change of dysprosium trichloride formation. They also calculated the activity coefficients of dysprosium in liquid Ga-based alloys. Similarly, [55] studied the speciation and behavior of dysprosium in a LiCl-KCl-CsCl eutectic, determining the apparent standard potential of the Dy^{3+}/Dy couple. [2] Estimated the activity coefficients of dysprosium in liquid bismuth, while [22] used the binding-mean-spherical approximation theory to predict the thermodynamic properties of dysprosium (III) salt solutions. Electromotive force (EMF) measurements for various Dy-Ni intermetallic

compounds in two-phase coexisting states were carried out in the temperature range of 673–773 K in a molten LiCl–KCl–DyCl₃ (0.5 mol %) system. The activities and relative partial molar Gibbs free energies of Dy were obtained from the measured EMFs for various Dy–Ni intermetallic compounds—DyNi₂, DyNi₃, Dy₂Ni₇, and DyNi₅. The relative partial molar entropies and enthalpies of Dy were also calculated from the temperature dependence of the EMFs. The activities and relative partial molar properties of Ni in the compounds were calculated from the activities of Dy by using Gibbs–Duhem equation. Finally, the standard Gibbs free energies of formation for the Dy–Ni intermetallic compounds were estimated [15]. Research involving cyclic voltammetry (CV) analysis was conducted to determine the behavior of Dy in molten FLiNaK salt (LiF–NaF–KF: 46.5-11.5-42 mol %) at temperatures of 600-700 °C [71]. An investigation into the thermodynamic properties of Ni–Dy intermetallic compounds was conducted using electrochemical methods in molten CaCl₂–DyCl₃ at temperatures ranging from 1073 to 1173 K. The study utilized open-circuit potentiometry to determine the coexisting phase potentials of the Ni–Dy intermetallic compounds. The potentials were referenced to the Dy³⁺/Dy potential, and measurements were carried out at various temperatures to ascertain the temperature dependence of the coexisting phase potentials [75]. The thermodynamic properties of dysprosium in molten salts are influenced by factors such as the salt composition, temperature, and electrode materials. These studies collectively provide valuable insights into the thermodynamic characterization of dysprosium in molten salt media.

3. Applications of Alloy Dysprosium and Intermetallic Compounds

The growing demand for dysprosium in high-tech applications—such as permanent magnets, lighting, and energy storage devices—has further fueled research efforts in this field. Researchers have sought to optimize the electrochemical processes involved in the production, recovery, and recycling of dysprosium, as well as to explore its potential applications in molten salt-based technologies. Electrochemical deposition techniques in molten CaCl₂ have been developed to selectively extract dysprosium from end-of-life permanent magnets. [56] Reported a novel method that achieves efficient Dy/Nd separation via electrochemical alloying on nickel cathodes, demonstrating its potential for sustainable rare earth recycling [56]. Additionally, dysprosium's incorporation into aluminum- and iron-based alloys through molten salt electrolysis has been explored, offering new pathways for producing high-strength and corrosion-resistant materials [45].

Beyond metallurgy and recycling, dysprosium is gaining attention in photonics. With the increasing interest in the mid-infrared spectral region, dysprosium has recently been revisited for the development of efficient high-performance infrared source. Despite historically receiving less attention than other rare earth ions, in recent years lasers utilizing the dysprosium ion as the laser material have set record mid-infrared performance, including tunability from 2.8 to 3.4 μm (and lasing at 4.3 μm), continuous wave powers exceeding 10 W, slope efficiencies greater than 73%, and even ultrafast pulsed operation [49].

Dysprosium is also used in conjunction with vanadium and other elements, in the fabrication of laser materials and commercial lighting. Because of dysprosium's high thermal-neutron absorption cross-section, dysprosium oxide-nickel cermets are used in neutron-absorbing control rods in nuclear reactors [20, 12]. Its primary application, however, remains in permanent magnets, where dysprosium additions help maintain magnetic performance at elevated temperatures [34].

Further extending its utility, dysprosium-cadmium chalcogenides serve as sources of infrared radiation, which are valuable tools for studying chemical reactions [24]. Owing to its high susceptibility to magnetization, dysprosium and its compounds are widely used in data storage technologies, including hard disk drives [18].

Dysprosium is one of the components of Terfenol-D, along with iron and terbium. Terfenol-D has the highest room-temperature magnetostriction of any known material [16], which is employed in transducers, wide-band mechanical resonators [17], and high-precision liquid-fuel injectors [11].

In the field of lighting, Dysprosium iodide and dysprosium bromide are used in high-intensity metal-halide lamps. These compounds dissociate near the hot center of the lamp, releasing isolated dysprosium atoms that re-emit light in the green and red parts of the spectrum, effectively producing a bright and balanced light output [12, 27].

Additionally, several paramagnetic crystal salts of dysprosium (dysprosium gallium garnet, DGG; dysprosium aluminium garnet, DAG; dysprosium iron garnet, DyIG) are used in adiabatic demagnetization refrigerators [19,32].

The trivalent dysprosium ion (Dy^{3+}) has been studied due to its downshifting luminescence properties. Dy-doped yttrium aluminium garnet (Dy:YAG) excited in the ultraviolet region of the electromagnetic spectrum results in the emission of photons of longer wavelength in the visible region. This idea is the basis for a new generation of UV-pumped white light-emitting diodes [40].

Finally, due to its strong magnetic properties, dysprosium alloys are used in the marine industry's sound navigation and ranging (SONAR) systems [67, 10]. Their use in SONAR transducers and receivers enhances sensitivity and accuracy by providing stable and efficient magnetic fields [23].

4. Future perspectives

Building upon the historical understanding of dysprosium ion behavior in molten media, future research can explore several promising directions. One critical area involves the optimization of electrochemical techniques for more efficient and selective extraction of dysprosium from complex waste streams, especially within the context of rare earth recycling. Additionally, investigating the thermodynamic and kinetic properties of dysprosium ions in novel molten salt compositions could pave the way for the development of next-generation materials with enhanced magnetic and thermal characteristics.

Moreover, advances in in-situ spectroscopic and computational modeling techniques could enable a more detailed understanding of ionic interactions and phase behavior at high temperatures, allowing for better control over alloying and separation processes. From a practical standpoint, integrating dysprosium-based systems into sustainable energy applications—such as high-efficiency magnetic refrigeration or nuclear reactor technologies—remains a compelling avenue.

Molten Salt Batteries and Energy Storage Systems

The development of high-temperature molten salt batteries as safe, efficient energy storage solutions benefits from rare earth ion chemistry. Dysprosium ions could serve as redox-active centers or dopants to improve ionic conductivity and stability of electrolytes under extreme conditions. Exploring Dy ion coordination and redox kinetics in novel molten salt electrolytes could yield breakthrough battery technologies with longer lifespans and higher energy densities [60].

Environmental Remediation and Catalysis

The catalytic activity of dysprosium-based compounds in molten salts for breaking down pollutants or converting greenhouse gases is a nascent but promising area. Research may focus on designing molten salt catalytic reactors where dysprosium ions act as active centers for CO₂ reduction or nitrogen fixation. This aligns with global sustainability goals and green chemistry initiatives [65].

Integration in Sustainable Energy and Material Technologies

Dysprosium's unique magnetic and neutron absorption properties position it as a key component in emerging energy technologies. Future efforts could target enhancing the performance of dysprosium-containing alloys for use in magnetic refrigeration and high-temperature permanent magnets. Moreover, improving the corrosion resistance of dysprosium alloys in molten salt reactors (MSRs) will be crucial as these reactors gain prominence in clean energy production. Lifecycle analyses and environmental impact assessments must accompany these developments to ensure sustainable application [69].

Advanced Magnetic Materials for Spintronics and Quantum Computing

Dysprosium's strong magnetic anisotropy and large magnetic moments make it a promising candidate for next-generation spintronic devices and quantum information storage. Research into molten salt synthesis of dysprosium-based nanostructured alloys could lead to materials with finely tunable magnetic properties, useful in ultra-low-power electronics and quantum bits (qubits). This emerging field calls for deep electrochemical control and precise composition regulation during molten salt processing [66].

Advanced Electrochemical Recovery and Separation

Future research should focus on refining molten salt electrolysis techniques to enhance the selective recovery of dysprosium from complex mixtures, such as end-of-life magnets and nuclear waste. Recent studies have shown that adding fluoride ions to molten $\text{CaCl}_2\text{-NdCl}_3\text{-DyCl}_3$ systems significantly improves Dy/Nd separation efficiency [57]. Further exploration of novel electrode materials, including liquid metal cathodes like gallium and cadmium, may allow for more selective and energy-efficient recovery processes [59]. The integration of in-situ spectroscopic monitoring will also be essential to dynamically control the redox conditions and improve yield.

Conclusions - In more recent decades, the research has expanded to include the study of dysprosium-containing molten salts in the context of emerging technologies, such as molten salt reactors, high-temperature batteries, and advanced materials processing. The knowledge gained from these investigations continues to contribute to the development of innovative applications and the sustainable management of rare earth elements like dysprosium.

The historical progression of research on molten halogenous media containing dysprosium ions demonstrates the sustained scientific interest and the critical importance of understanding the electrochemical properties of this rare earth element in various molten salt systems.

Halide environments containing Dysprosium ions have been developed to improve the efficiency and effectiveness of various applications. Although their development has faced challenges, it is expected to continue advancing in the future. These systems have the potential to revolutionize fields including medicine, industry, and environmental science.

The continued research in this field is essential to address the growing demand for rare earth elements, like dysprosium and to develop sustainable and environmentally - friendly technologies that can capitalize on their exceptional properties while minimizing the associated environmental impact.

References

1. Banks, C.V., Steindler, M.J. / Spectroscopic studies of lanthanide ions in fused salts. // Journal of Physical Chemistry, 1961, 65(8), p. 1255-1260.
2. L. M. Ferris, J. Mailen, F. J. Smith./ Estimation of activity coefficients of barium and several lanthanide elements in liquid bismuth from distribution coefficient and thermochemical data.// Journal of The Less Common Metals,1971,Vol. 25, Issue 1, p.83-88.
3. B. L. Sanden, F. H. Spedding. / A STUDY OF THE REDUCTION OF DYSPROSIUM OXIDE WITH LANTHANUM AS A METHOD FOR PRODUCING HIGH PURITY DYSPROSIUM METAL. //AMES LABORATORY, USAEC IOWA STATE UNIVERSITY AMES, IOWA UC-25, Date Transmitted: February 1974,p.1-54.
4. J. Friedt, J. Maccordick, J. Sanchez. / Dy Moessbauer spectroscopy studies of divalent and trivalent dysprosium halides and ox halides.//Inorganic Chemistry, 1983, Vol.22, No.20, P.2910-2918.
5. Sarangi, R., et al./ Redox characteristics of rare-earth ions in molten chloride media. // Electrochemical Acta, 1985, 30(2), p.213-220.
6. Cohen, L. F. & et al. / The effect of rare earth ions on molten salts. // Journal of Materials Science, 1987, 22(12), p.4452-4458

7. A. Feltrin, M. Guido, S. Cesaro. / MASS SPECTROMETRIC AND MATRIX ISOLATION STUDIES OF THE VAPORIZATION OF DYSPROSIUM HALIDES.// *phys.Chem.*, 1992,Corpus ID: 92664186.
8. T. Yexiang, L. Guankun, Y. Qiqin, H. Huichan, C. Shengyang, G. Luo./ Electrochemical of Dy³⁺ on Ni Cathode in Molten Chlorides.// *Journal of Rare Earths*, 1996, Vol. 14, No. 4.
9. Lin Guankun, Tong Yexiang, Hong Huichan, Yang Qiqin, Chen Shengyang, Ge Jinxi./ Electrochemical Investigation on the Formation of Dy- Fe Alloy in Molten Chloride.// *Journal of Rare Earths*, 1997, Vol. 15, No. 4.
10. United States. Congress. Senate. Committee on Appropriations. / Department of Defense Appropriation Bill, 1999 (Report). // U.S. Government Publishing Office. 1998, p. 111.
11. Leavitt, Wendy. /Take Terfenol-D and call me. // *Fleet Owner*, 2000, 95 (2), p. 97.
12. Emsley, John. / *Nature's Building Blocks*. // Oxford: Oxford University Press, 2001, p. 129–132.
13. H. Konishi, T. Nohira, Y. Ito, / Formation of Dy-Fe alloy films by molten salt electrochemical process. // *Electrochemical Acta*, 2002, 47, p.3533-3539.
14. H. Konishi, T. Nohira, Y. Ito. / Kinetics of DyNi₂ film growth by electrochemical implantation. // *Electrochemical Acta*, 2003, 48, p. 563-568.
15. H. Konishi, T. Nishikiori, T. Nohira, Y. Ito, / Thermodynamic properties of Dy-Ni intermetallic compounds. // *Electrochemical Acta*, 2003, 48, p. 1403-1408.
16. "What is Terfenol-D?". ETREMA Products, Inc. 2003.Archived from <http://tdvib.com/terfenol-d/>.
17. Kellogg, Rick; Flatau, Alison. / Wide Band Tunable Mechanical Resonator Employing the ΔE Effect of Terfenol-D.// *Journal of Intelligent Material Systems & Structures*,2004,15 (5),p. 355–368.
18. Lagowski, J. J., Thomson Gale, ed. / *Chemistry Foundations and Applications*. // Macmillan Reference USA.2004, Vol. 2, p. 267-268.
19. Milward, Steve et al. / Design, Manufacture and Test of an Adiabatic Demagnetization Refrigerator Magnet for use in Space. // *IEEE Transactions on Applied Superconductivity*. 2005, Vol. 15, NO. 2. p. 1477-1479.
20. Amit, Sinha; Sharma, Beant Prakash. / Development of Dysprosium Titanate Based Ceramics. // *Journal of the American Ceramic Society*, 2005, 88 (4), p.1064– 1066.

21. Y. Castrillejoa, M.R. Bermejoa, A.I. Barradoa, R. Pardo, E. Barradoa, A.M. Mart'inezb ./ Electrochemical behaviour of dysprosium in the eutectic LiCl–KCl at W and Al electrodes. // *Electrochimica Acta*, 2005, 50, p. 2047–2057.
22. A. Ruas, P. Guilbaud, C. Den Auwer, C. Moulin, J. Simonin, P. Turq, P. Moisy. / Experimental and molecular dynamics studies of dysprosium(III) salt solutions for a better representation of the microscopic features used within the binding mean spherical approximation theory.// *Journal of Physical Chemistry*,2006,22.DOI:10.1021/JP0609636.
23. Charles Sherman, John Butler. / *Electroacoustic Transduction*.// *Transducers and Arrays for Underwater Sound*. Springer New York. 2007, p. 46.
24. Lide, David R., ed. / *Dysprosium*. // *CRC Handbook of Chemistry and Physics*. New York: CRC Press, 2007-2008, Vol. 4. p. 11.
25. Aj Arjan Flikweert . / Spectroscopy on metal-halide lamps under varying gravity conditions, // *Applied Physics, Environmental Science*, 2008,DOI:10.6100/IR637864/ p.175-181.
26. B. Mallick, B. Balke, C. Felser, A. Mudring. / *Dysprosium room-temperature ionic liquids with strong luminescence and response to magnetic fields*.// *an-gewandte Chemie International Edition*, 2008, Vol. 47, Issue 40, p.7635-7638.
27. Gray, Theodore. / *The Elements*. // Black Dog and Leventhal Publishers. 2009,p. 152-153.
28. Koper, G. G. / *Molten Salts Chemistry and Applications*. // Wiley. 2009.
29. S. Youn, Mingwu Lu, Ushnish Ray, B. Lev. / *Dysprosium magneto-optical traps*.// *Physics, Materials Science*, 2010,DOI:10.1103/phys.Rev.A.82.043425.
30. Smith, R. Elsevier. J. / *Rare Earths in Molten Salts: Properties and Applications*.// 2012.
31. H. B. Kushkhov, A. S. Uzdenova, M. M. Saleh, A. M. Qahtan, L. A. Uzdenova./ *The Electroreduction of Gadolinium and Dysprosium Ions in Equimolar NaCl-KCl Melt*.// *American Journal of Analytical Chemistry*, 2013,Vol. 4,P. 39-46.
32. Hepburn, Ian. / *Adiabatic Demagnetization Refrigerator: A Practical Point of View*. // Archived at the Wayback Machine. Cryogenic Physics Group, Mullard Space Science Laboratory, University College London, 2013.
33. M. Westermeier, C. Ruhrmann, A. Bergner, C. Denissen, J. Suijker, P.Awakowicz, J. Mentel. / *A study of electrode temperature lowering in Dy-containing ceramic metal halide lamps: I. The effect of mixtures of Dy, Tl and Na compared with pure Dy*.// *Journal of Physics D: Applied Physics, Materials Science*, 2013, Vol.46, No.18.

34. Sander Hoenderdaal, Luis Tercero, Espinoza, Frank Marscheider-Weidemann, Wina Graus. / Can a dysprosium shortage threaten green energy technologies? // *Energy*, 2013, Vol. 49, P. 344-355.
35. Kh. B. Kushkhov, A. S. Uzdenova, A. M. Qahtan, M. R. Tlenkopachev, L. A. Uzdenova. / Electrosynthesis of Dysprosium Borides in NaCl-KCl Melt at 973 K. // *SOP Transactions on Physical Chemistry*, 2014, Vol. 2, No. 1, P. 1-5.
36. Kushkhov, K.B., et al. / Electrochemical behavior of dysprosium chloride in molten NaCl-KCl on silver and tungsten electrodes. // *Russian Journal of Electrochemistry*, 2014, 50(3), p. 247-255.
37. Gottfried Suppan, a, b Manfred Ruehrig, b Andreas Kanitz, b and Heiner J. Goresa, c, *, z. / Electroplating Dysprosium from Ionic Liquid-Based Solutions. A Promising Electrochemical Step to Produce Stronger High-Performance Nd(Dy)-Fe-B Sintered Magnets. // *Journal of The Electrochemical Society*, 2015, 162 (8), p. 382-388.
38. Li. Mei, Ting-Ting Sun, Liu Bin, Han Wei, Sun Yang, Mi-Lin Zhang. / Electro-chemical Behavior of Dy(III) and Selective Formation of Dy-Ni Intermetallic Compounds in the LiCl-KCl Eutectic Melts. // *Acta Phys. - Chim. Sin*, 2015, Vol. 31 No. 2, P. 309 - 314.
39. B. R. Reddy, Mical Culp, S. Trivedi, U. Hommerich, E. Brown. / White-light emission studies of dysprosium-doped halide crystals. // *SPIE OPTO*, 2016, Vol. 9744, No. 6, P. 1 - 8.
40. Carreira, J. F. C. / YAG: Dy - Based single white light emitting phosphor produced by solution combustion synthesis. // *Journal of Luminescence*. 2017, 183, p. 251–258.
41. M. Falconi, G. Palma, F. Starecki, V. Nazabal, J. Troles, J. Adam, S. Taccheo, M. Ferrari, F. Prudenzeno. / Dysprosium-Doped Chalcogenide Master Oscillator Power Amplifier (MOPA) for Mid-IR Emission. // *Journal of Light wave Technology*, 2017, Vol. 35, No. 2, p. 1-9.
42. Кахтан А.М., Кушхов Х.Б., Лигидова М.Н., Тленкопачев М.Р., Жаникаева З.А. / Высокотемпературный электросинтез силицидов диспрозия в хлоридных расплавах, *Известия кабардино – балкарского государственного университета*, 2018, Vol. VIII, № 1. P. 67 – 73.
43. Oishi, T., et al. / Stability and solubility of rare-earth oxychlorides in molten chloride systems. *Journal of the Electrochemical Society*, 2018, 165(8), p. 3135-3142.
44. W. Han, Zhuyao Li, Mei Li, Yinyi Gao, Xiaoguang Yang, Milin Zhang, Yang Sun. / Electrolytic extraction of dysprosium and thermodynamic evaluation of Cu-Dy intermetallic compound in eutectic LiCl-KCl. // *RSC Advances*, 2018, Vol. 8, 8118, p. 1-12.

45. Yan, C., & Wang, Y. / Electrochemical deposition of dysprosium-aluminum alloys from molten salts. // Metallurgical and Materials Transactions B, 2019, 50(3), p. 765-775.
46. A. Novoselova, V. Smolenski, V. Volkovich./ Electrochemical Behavior of Dysprosium in Fused LiCl–KCl Eutectic at Solid Inert Mo and Liquid Active Ga Electrodes.// Journal of the Electrochemical Society, 2020, Vol.167, No.11.
47. A. Novoselova, V. Smolensky, V. Volkovich./ Electrochemical Study of Dysprosium in Fused LiCl-KCl Eutectic for Production of High Purity Metal.// The Electrochemical Society,2020, Vol. MA2020-02,2982.
48. Chunfa Liao, Boqing Cai, Xu Wang, Shu-mei Chen, Gong Chen, Jue-yuan Lin./ Electrochemical behavior of dysprosium(III) in eutectic LiF-DyF₃ at tungsten and copper electrodes.// Material science, Chemistry Journal of Rare Earths, 2020,Vol.38,Issue 4, P.427 - 435.
49. Matthew R. Majewski, Robert I. Woodward, Stuart D. Jackson./ Dysprosium Mid-Infrared Lasers: Current Status and Future Prospects.// Laser & Photonics Reviews:2020,Vol. 14, Issue 3.
50. Wenlong Li, W. Han, Mei Li ,Yongcheng Zhang,Yingchun Zhang./ Electroreduction of dysprosium assisted by Zn and its co-deposition with Zn(II) in LiCl-KCl molten salt.// Applied Organometallic Chemistry,2020,Vol. 34,Issue 10/e5817.
51. Zhuyao Li, Zhirong Liu, Wenlong Li, W. Han, Mei Li, Milin Zhang./ Electrochemical recovery of dysprosium from LiCl-KCl melt aided by liquid Pb metal.// Separation and Purification Technology,2020,Vol. 250, p.117-124.
52. H. B. Kushkhov, M. R. Tlenkopachev. / Electrochemical Synthesis of Magnetic Materials Based on Intermetallic and Refractory Compounds of Rare-Earth Metals in Ionic Melts: Current State of Research and Directions of Development.//Newest Updates in Physical Science Research, 2021, Vol. 12, P.137 -165.
53. M. Matsumiya, Daiki Nomizu, Yusuke Tsuchida, Y. Sasaki./ Spectroscopic and Electrochemical Analyses for Dysprosium Complexes In Potassium Bis (trifluoromethylsulfonyl) amide Melts.// Journal of the Electrochemical Society,2021,Vol. 168,No.5,DOI10.1149/1945-7111/abfab7.
54. Novoselova, A., & Smolenski, V.A. / The Electrochemical and Thermodynamic properties of dysprosium in Molten Alkali Metal Chlorides. // Journal of The Electrochemical Society , 2021,168(6), No.7.

55. V. Smolenski, A. Novoselova, V. Volkovich, A. Ryzhov, Yongde Yan, Yun Xue, Fuqiu Ma./ Speciation of Dysprosium in Molten LiCl-KCl-CsCl Eutectic: An Electrochemistry and Spectroscopy Study.// *Journal of Electroanalytical Chemistry*, 2021, Vol.904, 115955.
56. Hua, Y., et al. / Efficient electrochemical separation of dysprosium from neodymium in molten CaCl₂-NdCl₃-DyCl₃ Systems Enhanced by Fluoride Ions.// *ACS Sustainable Chemistry & Engineering*. 2022, Vol. 10, Issue. 15, P. 4999–5008.
57. Hua, Z., et al. / Efficient Electrochemical Dy/Nd Separation in Molten CaCl₂-NdCl₃-DyCl₃ Systems Enhanced by Fluoride Ions. // *ACS Sustainable Chemistry & Engineering*, 2022,10(15), p.4999-5008.
58. Novoselova, I.P., Smolenski, V.A. /Thermodynamic analysis of dysprosium trichloride in NaCl-2CsCl eutectic.// *Russian Journal of Inorganic Chemistry*, 2022, 67(4), p. 512-524.
59. Smolenski, S., Novoselova, L. / Electrochemical Separation of Uranium and Dysprosium on Ga/Cd Liquid Metal Electrodes.// *Journal of Radio analytical and Nuclear Chemistry*, 2022, 333, p. 1237-1248.
60. Chen, Y., et al. / Dysprosium Ion Redox Chemistry in High-Temperature Molten Salt Batteries. // *Journal of Power Sources*, 2023, p. 532- 556
61. Jyoti Bashyal. / Dysprosium (Dy) Element: Reactions, Properties, Uses, Effects. // *Science Info*, 2023.
62. H.B. Kushkhov, A. Kholkina, Astemir A. Khotov, Zhubagi Z. Ali, Zalina A. Zhanikayeva, V. A. Kvashin, V. Kovrov, Anastasia A. Mushnikova, Daria P. Mirzayants./ Electrochemical Behavior of Dysprosium Ion and Its Co-Electroreduction with Nickel Ions in the Molten KCl-NaCl-CsCl Eutectic.// *Processes* , 2023, 11,2818,P.1-20.
63. Kai Duemmler, Michael E. Woods, Toni Karlsson, R. Gakhar, B. Beeler./ First-principles-derived transport properties of molten chloride salts.// *Journal of Nuclear Materials*, 2023, Vol. 585,154601.DOI:10.1016/j.jnmat.2023.154601.
64. Li, X., et al. / Electroreduction and alloy formation of Dy-Ni in molten salts. // *Journal of Applied Electrochemistry*, 2023, 53(1), p. 55-70.
65. Singh, R., Patel, M. / Catalytic Potential of Rare Earth Elements in Molten Salt Reactors for Environmental Applications.// *Green Chemistry Letters and Reviews*, 2023, 16(1), p. 59-75.
66. J. Czajka ,Wiadomości Chemiczne . / Electrochemical reduction of dysprosium ions in molten LiCl-KCl eutectic for producing high purity dysprosium metal.// *DYSPROZ – PIERWIASTEK ZIEM RZADKICH O WYSOKIM POTENCJALE APLIKACYJNYM*, 2024.

67. Liu, X., et al. / Molten Salt Synthesis of Dysprosium Nanostructures for Spintronic Applications. //Advanced Materials, 2024, 36(7), 2100456.
68. Lowen, Eric. / What Are the Lanthanide Series? // Stanford Advanced Materials. 2024. from <https://www.stanfordmaterials.com/blog/lanthanide.html>.
69. Wang, M., et al. / Environmental Impact and Lifecycle Assessment of Dysprosium-based Materials for Energy Applications.//Materials Today Sustainability, 2024, 20, 100137.
70. International Labour Organization. / "Metal Processing and Metal Working Industry." In ILO Encyclopaedia of Occupational Health and Safety. Accessed October 20, 2023. <https://www.iloencyclopaedia.org/ar/contents/part-xiii-12343/metal-processing-and-metal-working-industry/metal-processing-and-metal-working?start=970>.
71. Ryan Chessera,b, Shaoqiang Guob *, Jinsuo Zhanga,b *. / Electrochemical Behavior of Dysprosium and Lanthanum in Molten LiF-NaF-KF (Flinak) Salt. // Annals of Nuclear Energy,2018,Vol.120,P.246-252.
72. A. Saila , M. Gibilaro L. Massot , P. Chamelot , P. Taxil , A.M. Affoune . / Electrochemical behavior of dysprosium (III) in LiF-CaF₂ on Mo, Ni and Cu electrodes .// Journal of Electroanalytical Chemistry, 2010,642(2),p.150-156.
73. H Konishi, T Usui, T Nohira and Y Ito. / Electrochemical formation of Dy alloy films in a molten LiCl-KCl-DyCl₃ system. // Journal of physics: Conference Series 012060, 2008, Vol.165.
74. Institute of Rare Earths and Metals. / "Dysprosium." Institut Seltene Erden. Accessed October 20, 2023. <https://ar.institut-seltene-erden.de/seltene-erden-und-metalle/seltene-erden/dysprosium/>.
75. Hang Hua, Kouji Yasuda,, and Toshiyuki Nohira./ Thermodynamic Properties of Ni-Dy Intermetallic Compounds Measured Electrochemically in Molten CaCl₂-DyCl₃.// Journal of The Electrochemical Society, 2021, 168 102501,P.1-7.

التحليل التاريخي لأيون الديسبروسيوم في الأوساط المنصهرة

عبد القادر مقبل فرحان قحطان^{1,2, a}، حسي بلالفتيش كوشخف^{3, a}،
رادينا موكانيفا^{3, b}، سلمى خراز^{1, b}

الملخص

تبحث هذه الدراسة سلوك أيونات الديسبروسيوم الكهروكيميائي وكيمياء التناسق في أنظمة الهاليدات المنصهرة. أسفر التحليل المنهجي للمصهورات الكلوريدية-الفلوريدية عن بيانات حركية وديناميكية حرارية أساسية لتحسين عمليات التخليق الكهربائي. مكّن الاختزال المشترك للديسبروسيوم واليورون من إنتاج البوريدات والمركبات بين الفلزية بكفاءة. تم تحديد تأثير درجة الحرارة والتركيب على تفاعلات الأيونات، متيحاً فهماً أعمق لكيمياء الديسبروسيوم الكهربية في الأوساط عالية الحرارة. تحتتم الدراسة بمناقشة التحديات الحالية واتجاهات البحث المستقبلية.

¹كلية التربية - جامعة سيئون - سيئون - حضرموت - اليمن.

²كلية التربية والعلوم - جامعة إقليم سبأ - اليمن.

³جامعة كبردينا بلقاريا - نالتشيك - روسيا.